Model Question Paper Sixth Semester B.Tech Mechanical Engineering ME 010 606 L 05: Industrial Hydraulics

Duration: 3 Hours

Maximum marks: 100

Part A

Answer all questions.

Each question carries 3 marks.

- 1) Differentiate a positive displacement pump from a non positive displacement pump.
- 2) Explain the working of a screw pump with appropriate sketches.
- 3) Draw the JIC symbol of a check valve and explain its working.
- 4) What do you understand by a flow divider?
- 5) With a neat sketch explain the working principle of hydraulic ram.

 $(5 \times 3 = 15 \text{ Marks})$

Part B

Answer all questions.

Each question carries 5 marks.

- 6) With a neat sketch explain the working of an air filter cum water separator.
- 7) Explain the working of a bent axis pump with appropriate sketches.
- 8) Discuss the importance of a pressure relief valves in hydraulic circuits.
- 9) What are the basic elements present in any hydraulic circuits?
- 10) Discuss any 5 desirable properties of hydraulic fluids.

 $(5 \times 5 = 25 \text{ Marks})$

Part C

Answer all questions.

Each question carries 12 marks.

11) With appropriate sketches discuss the various accumulators used in hydraulic circuits.

OR

- 12) Draw JIC symbols for;
 - a) Gas charged bladder type accumulator,
 - b) Single acting cylinder with adjustable cushion,
 - c) Pressurized reservoir with return line below the fluid level
 - d) Bi-directional variable displacement pump with electric motor,
 - e) 2 way flow control valve with orifice,
 - f) 2 position, 3 port normally open valve.
- 13) a) Discuss the constructional differences between a balanced vane pump and an unbalanced vane pump with appropriate sketches.
 - b) With neat sketches discuss about internal and external gear motors.

- 14) a) With neat sketches explain the working of single and double acting pumps.b) Explain the working of a radial piston pump.
- 15) a) Explain with a neat sketch the working a gate valve.
 - b) With an appropriate example explain the use of shuttle valve.

OR

- 16) a) Explain the working of a solenoid actuated spool valve with an example.b) What do you understand by 3 position, 4 port , tandem centered valve?
- 17) With neat sketches discuss the concept of metering in and metering out.

OR

- 18) With an appropriate example illustrate the application of pressure sequence valves.
- 19) Design an appropriate circuit for a hydraulic shaper.

OR

20) With appropriate sketches explain the working of power steering.

(5 x 12 = 60 Marks)