Total No. of Pages : 2

Register Number: 7773

Name of the Candidate:

## DIPLOMA EXAMINATION DECEMBER 2013.

## (MAINTENANCE ENGINEERING AND MANAGEMENT)

## 120 — CONDITION MONITORING AND FAULT DIAGNOSIS

Time: Three hours

Maximum: 100 marks

## Answer any FIVE questions. $(5 \times 20 = 100)$ All questions carry equal marks.

- 1. (a) With respect to economic feasility acility and initial investment compare preventive and predictive maintenance. Also illustrate suitable examples.

  (10)
  - (b) Mention any two applications of radiation pyrometer? With a neat diagram, explain the working of a radiation pyrometer. (10)
- 2. Discuss the appropriate condition monitoring methods to diagnose the condition of the following: Draw the necessary sketches.
  - (a) Antifriction bearings
  - (b) Gearbox of automobile's.
- 3. (a) Describe the working principle of ultrasonic flaw detector to diagnose the surface flaws in an oil pipe line. (10)
  - (b) With a neat sketch, describe any one type of torque measuring instrument. (10)
- 4. (a) What are the causes and effects of vibration on machinery? With a neat sketch explain how vibration level is measured in an air compressor. (10)
  - (b) Explain the different types of transducers used for the measurement of noise. Also discuss how noize measurement is considered as a predictive maintenance tools. (10)
- 5. (a) Classify the different types of wear with a diagram explain any one method measure the abrasion wear. (10)
  - (b) Explain the working mechanism and applications of the following instruments
    - (i) spectroscopic analyser
    - (ii) semi conductor pressure sensor. (10)

- 6. (a) Discuss the effect of strength reducers, stress raisers and residual stresses on failure, with suitable examples. Also enumerate the objectives of 'fractography'. (10)
  - (b) Draw the S-N curve for mild steel and aluminum alloys and describe their fatigue strength characteristics. Also state the methods those are used to improve the fatigue strength of metals. (10)
- 7. (a) What is creep failure? Give few applications. Draw a creep curve and describe the different stages in creep damage. (10)
  - (b) Distinguish between 'micro hardness' and 'macro hardness'. Explain any one method of measuring micro hardness. (10)
- 8. Explain the working mechanism and application of the following NDT methods
  - (a) Eddy current testing

(b)	Ultrasonic testing.	(10 + 10)
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