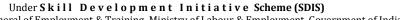
MODULAR EMPLOYABLE SKILLS (MES)







Assessment conducted by - INDIA SKILLS PVT. LTD., NEW DELHI

GARMENTS (MAINTENANCE OF MACHINE IN GARMENT SECTOR)

Theory - Maximum marks (25X2 = 50)

Marks Scored - Duration - One Hour
Set No.-GAR 603

NAME:	:			FATHER'S NAME:
DATE:				CENTRE:
	Each q	uestion	below	carries two (2) marks
1	If the n	eedle di	a is 0.9 n	nm then the metric value is
a)	100	c)	90	
b)	110	d)	120	
2	A part t	that hold	d the bob	obin & case is
a)	Cam	c)	Hook se	et
b)	Pulley	d)	Feed cr	ank
3	The ma	ichine pa	art used	to control the stitch length
a)	Needle	bar	c)	Hook set

Feed crank

b)

Stitch regulator d)

4	Purpos	se of usi	ng attach	nment			
a)	To get more speed for motor		c)	Deskill	the operation		
b)	Keep t	he press	ure foot	in up po	sition	d)	Keep the pressure foot in down posistion
5	The pro	oblem o	f pucker	ing is			
a)	No of layers more c)		Weak thread				
b)	Improp	oer need	lle bar sy	rstem	d)	Pressur	re foot pressure is more
6	Needle	e is made	e up of				
a)	Brass	c)	Steel				
b)	Cast ire	on	d)	Iron			
7	The needle size used for heavy fal				fabric		
a)	9	c)	18				
b)	14	d)	11				
8	The rea	ason for	top laye	er loose			
a)	Bobbin case leaf screw c)				Needle	thread	tension loose
b)	Take u	p lever ı	noveme	nt	d)	Hook ti	p blunt
9	Selecti	on of th	read bas	ed on			
a)	Stitche	s per in	ch	c)	Needle	hole	
b)	Rust fo	ormation	n d)	Needle	tilt		

10	18 no. needle used for						
a)	Medium fabric	c)	Standaı	rd fabric			
b)	Heavy fabric	d)	Light fa	bric			
11	The type of nee	dle vary	from qu	uite and sharp to blunt type			
a)	Sharp c)	Horn ne	eedle				
b)	Hand needle	d)	Latch n	eedle			
12	Selection of thr	ead base	ed on				
a)	Stitches per inc	h	c)	Sewing speed			
b)	Fabric type and	weight	d)	Cost			
13	In S.N.L.S machine hand wheel rotation is						
a)	Clock wise direc	ction	c)	Counter clock wise direction			
b)	Zig Zag movem	ent	d)	Oscillating movement			
14	Main reason to change the needle is						
a)	Needle tilt c)		Rust formation				
b)	Needle damage	e d)	Needle	heat			
15	The proper thre	ead tensi	ion in m	achines is			
a)	Take up lever	c)	Tension	n device			
b)	Feed dog mech	anism	d)	Hook set			
16	The speed of th	e Single	needle	machine is			

b)	2850 stitch per	minute	d)	4500 st	titch per minut	e		
17	1 inch is equal							
a)	2.54 cmc)	2.54mr						
b)	25.4mm	d)	25.4cm	1				
18	The feed the m	aterial b	y more	than one	e feed dog			
a)	Drop feed	c)	Wheel	feed				
b)	Compound fee	dd)	Differe	ntial fee	d			
19	Domestic sewing machines are used for							
a)	Slow speed	c)	High sp	eed				
b)	Chain stitch	d)	By mot	ors				
20	The machine used to cover the raw edges							
a)	S.N.L.S machine c) High speed							
b)	Over lock mach	ine	d)	By mot	ors			
21	The function of the take up lever is							
a)	Balloon format	ion of th	read	c)	Tighten the lo	ooper after s	stitch forma	ation

500 stitch per minute c) 1500 stitch per minute

a)

b)	Lower thread supply		d)	Loosen the looper after stitch for	mation		
22	The advantage	of servo	motor				
a)	Low space	c)	High sp	eed			
b)	Saves power	d)	Low heat				
23	The more stretchable stitch is						
a)	Lock stitch	c)	Hand st	itch			
b)	Chain stitch	d)	Blind stitch				
24	In straight knife machine blade moves						
a)	Up and down	c)	Right to	eleft			
b)	Left to right	d)	Vertica	l to horizontal			
25	Round belt use	d in					
a)	Double needle machine c)			Over lock machine			
b)	Bar tack machi	ne	d)	Button attach machine			
	_						
(Signat	ure of Assessor)			(:	Signature of Coordinator)		

MODULAR EMPLOYABLE SKILLS (MES)





Assessment conducted by - INDIA SKILLS PVT. LTD., NEW DELHI

GARMENTS

(MAINTENANCE OF MACHINE IN GARMENT SECTOR)				
Practical - Maximum marks (5X30 = 150)	Duration - Two Hours			
Marks Scored -	Set NoGAR 603			
NAME: FATHER'S NAME:				
DATE: CENTRE:				
Fach question below carries thirty (30) marks				

- 1. Remove the needle bar and set needle bar height in S.N.L.S for DB x 1
- 2. Remove the hook set and make hook timing & clearance if used DB x 1 needle in S.N.L.S
- Disturb the feed dog height and centering cam and rectify the problem? 3.
- 4. Explain the disassemble and assemble of main shaft replacement.
- 5. How will you change the no. of stitches in button stitch machine.

(Signature of Assessor)

(Signature of Coordinator)

Answer Key

1) b

2) b

3) c

4) c

5) a

6) b

7) b

8) d

9) c

10) a

11) c

12) c

13) a

14) a

15) d

16) a

17) a

18) b

19) a

20) b

21) b

22) d

23) b

24) c

25) a